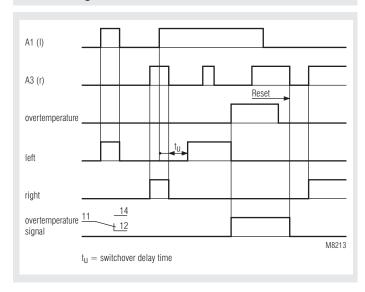




- According to IEC/EN 60 947-1, IEC/EN 60 947-4-2
- Switching at zero-crossing
- To reverse 3 phase asynchronuos motors up to 5.5 kW / 400 V (7.5 HP / 460 V)
- · Electrical interlocking of both directions
- Temperature monitoring to protect the power semiconductors
- Measured nominal current up to 20 A
- · LEDs for status indication
- Galvanic separation between control circuit and power circuit
- 45 mm; 67.5 mm; 112.5 mm width

## **Function Diagram**



## **Approvals and Marking**



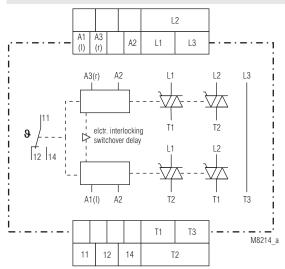
## **Function**

The reversing contactor BH 9253 is used to reverse the direction of 3-phase asynchronuos motors by switching 2 phases. An electrical interlokking disables the control of both directions at the same time. The reversing contactor has a short on and off delay time. When reversing the phases a switchover delay is guaranteed.

#### Temperature sensing

To protect the power semiconductors the unit incorporates temperature monitoring. When overtemperature is detected the power semiconductors swith off and an output relay as well as a red LED is activated. This state is stored. When the temperature is back to normal the semiconductors can be activated again by switching off and on the control voltage.

# **Circuit Diagram**



# Indication

yellow LED "I": yellow LED "r": red LED: on, when left direction active on, when right direction active on, when overtemperature

#### **Technical Data**

#### Input

Nominal voltage

Voltage range:

A1,A2 / A3,A2: AC/DC 24 V;

AC 110 ... 127 V, AC 220 ... 240 V, AC 288V

AC 400 V (no UL-devices)

control voltage A1, A3 has to be connected

100 ms (other values on request)

to the same potential (see appl. example)

AC: 0.8 ... 1.1 U<sub>N</sub> DC: 0.8 ... 1.25 U<sub>N</sub>

**Nominal consumption** 

4 VA, 0.8 W at AC 230 V: at DC 24 V: 0.3 W Nominal frequency: 50 / 60 Hz Switch on delay: max. 30 ms Switch off delay: typically 25 ms

Switch-over delay t :: Permissible residual

voltage: 30 % U,

#### **Load Output**

		unit without heat sink	with heat sink width 67.5 mm	with heat sink width 112.5 mm		
Rated continuous current I <sub>e</sub> 1)	[A]	4	12	20		
Current reduction above 40 °C	[A/°C]	0.1	0.2	0.2		
max. motor power at 400 V	[kW]	1.1	4	5.5		
Nominal motor current I <sub>N</sub>	[A]	2.6	8.5	11.5		
max. locked rotor motor current	[A]	15.6	51	69		
Example for max. operat. freq. at 100 % duty cycle, 80 % motor load, starting time $t_A$ 2s, starting current $I_A$ = 6 x $I_N$	[1/h]	250	210	320		
Operation mode		AC53a acc. to IEC/EN 60947-4-2				

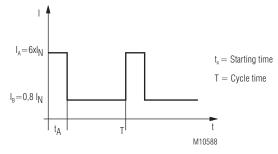
<sup>1)</sup> The rated continuous current I is the max. permissible current of the unit in continuous operation.

The max. permissible operating frequency of the motor Note:

can be less. See motor data!

Load voltage range: AC 24 ... 480 V Peak inverse voltage: 1 200 Vp 50 / 60 Hz Frequency range: Surge current 10 ms: 300 A Semiconductor fuse: 450 A2s Varistor voltage: AC 510 V

#### Cycle diagram to calculate the operating frequency



Formula for selection of unit and motor

$$\begin{split} I_{_{0}} &\stackrel{!}{\geq} \frac{1}{T} \quad \left[ I_{_{A}} \, t_{_{A}} \, + \quad \quad I_{_{B}} \, (T\text{-}t_{_{A}}) \right] \quad \text{Device selection} \\ I_{_{N}}^{\; 2} &\stackrel{!}{\geq} \frac{1}{T} \left[ I_{_{A}}^{\; 2} \, t_{_{A}} \, + \quad \quad I_{_{B}}^{\; 2} (T\text{-}t_{_{A}}) \right] \quad \text{Motor selection} \end{split}$$

#### **Technical Data**

#### **Monitoring Output**

**Contacts** 

BH 9253.11: 1 changeover contact

Thermal current I,: 5 A

Switching capacity

at AC 15

NO: 3 A / AC 230 V IEC/EN 60 947-5-1 NC: 1 A / AC 230 V IEC/EN 60 947-5-1

Short circuit strength

IEC/EN 60 947-5-1 max. fuse rating: 4 A gL

#### **General Data**

Operating mode: Continuous operation Temperature range: - 20 ... + 60 °C

Current reduction over 40 °C: see table

Clearance and creepage

distances

rated impuls voltage / pollution degree: 4 kV / 2 IFC 60 664-1

**EMC** 

Surge voltages: 5 kV / 0.5 J HF-interference: 2.5 kV

Electrostatic discharge: 8 kV (air) IEC/EN 61 000-4-2 HF irradiation: 10 V / m IEC/EN 61 000-4-3 Fast transients: 4 kV IEC/EN 61 000-4-4

Surge voltages between

wires for power supply: 1 kV IEC/EN 61 000-4-5 10 V IEC/EN 61 000-4-6 HF wire guided: Limit value class B EN 55 011

Interference suppression: Degree of protection

IP 40 IEC/EN 60 529 Housing: IP 20 Terminals: IEC/EN 60 529 Housing: Thermoplastic with V0 behaviour

according to UL subject 94

Vibration resistance: Amplitude 0.35 mm IEC/EN 60 068-2-6

frequency 10 ... 55 Hz

Climate resistance: 20 / 040 / 04 IEC/EN 60 068-1 EN 50 005

Terminal designation: Wire connection

1 x 10 mm<sup>2</sup> solid or Load terminals:

1 x 6 mm<sup>2</sup> stranded ferruled

Control terminals: 2 x 2.5 mm<sup>2</sup> solid or

2 x 1.5 mm<sup>2</sup> stranded ferruled

DIN 46 228-1/-2/-3/-4

Wire fixing: terminal screws M3.5; box terminals

with self-lifting wire protection

IEC/EN 60 715 Mounting: DIN rail

Weight:

BH 9253 with 4 A: 420 g BH 9253 with 12 A: 640 g BH 9253 with 20 A: 1 040 g

#### **Dimensions**

Width x heigth x depth:

BH 9253 with 4 A: 45 x 84 x 121 mm BH 9253 with 12 A: 67.5 x 84 x 121 mm BH 9253 with 20 A: 112.5 x 84 x 121 mm

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## **UL-Data**

		with	nit nout sink	wic	th sink dth mm	wi heat wid 112.5	sink		
Switching capacity									
Relay NO-contact NC-contact	[Vac]	230; 3A; GP 230; 1A; GP							
Short circuit current rating	[Arms]	5000							
Ambient conditions			For usage at pollution degree 2; To be used in circuits that allows a max. curent of 5000Arms at 460 V. The device has to be fused with a fuse class RK5 25A.						
Rated continuous current I <sub>e</sub> 1)	[A]	4		12		20			
Ambient temperature	[°C]	40	60	40	60	40	60		
max. motor power at 460 V	[HP]	1,5	0,75	5	3	7,5	5		
Nominal motor current FLA (Full load current)	[A]	3,0	1,6	7,6	4,8	11	7,6		
max. locked rotor motor current LRA	[A]	20	12,5	46	32	63,5	46		

 $<sup>^{\</sup>rm 1)}$  The rated continuous current  $\rm I_{\rm e}$  is the max, permissible current of the unit in continuous operation.

#### Wire connection Load terminals

L1, L2, L3, T1, T2, T3:

60°C / 75°C copper conductors only AWG 18 - 8 Sol Torque 0.8 Nm AWG 18 - 10 Str Torque 0.8 Nm

**Control terminals** 

**A1, A2, A3, 11, 12, 14:** 60°C / 75°C copper conductors only

AWG 20 - 12 Sol Torque 0.8 Nm AWG 20 - 14 Str Torque 0.8 Nm



Technical data that is not stated in the UL-Data, can be found in the technical data section.

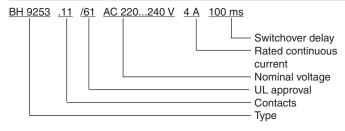
## **Standard Type**

BH 9253.11/61 AC 220 ... 240 V 4 A 100 ms Article number: 0064657

Output: 1 changeover contact
 Nominal voltage U<sub>N</sub>: AC 220 ... 240 V

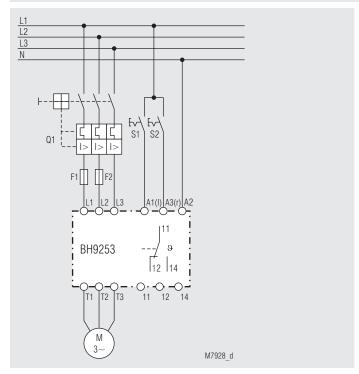
Rated continuous current: 4 A
Switchover delay: 45 mm

# **Ordering Example**

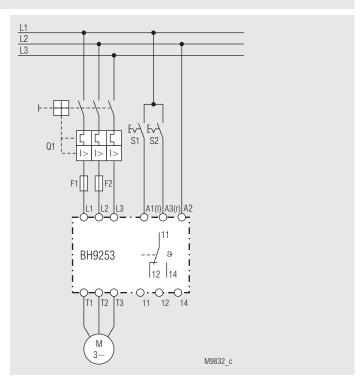


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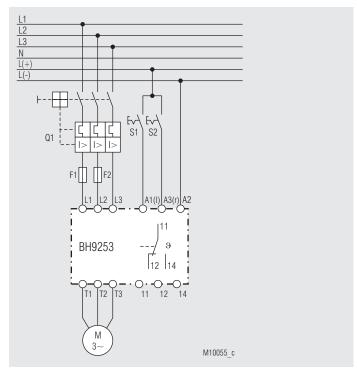
# **Application Examples**



230/400 V AC-Mains AC 230 V control voltage



230/400 V AC-Mains AC 400 V control voltage



230/400 V AC-Mains AC/DC 24 V control voltage

# ATTENTION!



A1 and A3 has to be connected to the same phase. The common connection is terminal A2.

Connecting a parallel loud between A1 and A2 as well as A3 and A2 is not allowed